



## Formulation

### High Solids Red Iron Oxide Primer HALOX<sup>®</sup> Zinc Phosphate, 630

*Add the following under good agitation*

Grind	% Wt./Wt.	Class	Supplier
Beckosol 10-539	21.29	Resin	Reichhold
Nuosperse 657	0.33	Dispersant	Elementis
RO-8097 Kroma Red	9.58	Pigment	Venator
Omya 6	52.25	Extender	Omya
Zinc Oxide AZO-66-LP	1.3	Pigment	US Zinc
HALOX <sup>®</sup> Zinc Phosphate	2.5	Corrosion Inhibitor	ICL

**Grind until a 5 Hegman**

**Letdown**

HALOX <sup>®</sup> 630	2.5	Corrosion Inhibitor	ICL
Manosec CD-44	0.8	Drier	Manchem
Flowtone 4	0.51	Rheology Modifier	Arkema
Skino #2	0.19	Anti-skinning	Borchers
Mineral spirits (odorless)	8.75	Solvent	
<b>TOTAL</b>	<b>100</b>		

Formula Constants		Formula Properties	
% Solids/Wt.	82.7	Density lbs./gal.	13.22
% Solids/Vol.	70	KU Visc. @ R.T.	70
VOC g/l	275		

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